



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-3

Job Sheet 176286



Part No: D4038-3

Job Qty: 3 ea

Part Name: Angle, Aft, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 5 Ipp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV:B 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2		<i>done 18/04/18</i>
100	Bandsaw	3 pcs	4/25/18	4/25/18	0.00	0.00	Bandsaw1		11
110	CNC Vertical Machining	3 pcs	4/25/18	4/25/18	0.00	0.00	HAAS1-4		11
120	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2		11
130	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		<i>SA 18/04/24</i>
140	HandFinish	3 pcs	4/25/18	4/25/18	0.00	0.00	HandFinish1		<i>SA 18-04-25</i>
150	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC3		<i>SA 18-04-25</i>
160	Packaging	3 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2	<i>Storage</i>	<i>SA 18-04-25</i>
170	QC21-SA	3 Ea	4/25/18	4/25/18	0.00	0.00	QC21		<i>SA 18-04-25</i>

Part Op 100 - Cut Blank 7.625" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: _____ Folio Rev: _____ Deburr

DAS
21
9-89

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A4.000W.250	6061T6 Angle 4.00 X 4.00 X .250	2.1000 ft (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6A4.000W.250	2	6	0



Container No: S063629



Part: D4038-3

Job No: 176286

Serial No/Batch: S063629

Revision: F

Inspector:

Dart Aerospace Ltd.
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CANADA
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not be found.

Plex 4/19/18 1:48 PM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order:	176286
Description: Angle, Aft, LH		Part Number:	D4038-3
Inspection Dwg: D4038	Rev: EF 4 9-89	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	+/-0.030	3.991	/		vern	mm-L-05
1.25	+/-0.030	1.245	/			
4.00	+/-0.030	3.994	/			
1.25	+/-0.030	1.247	/			
0.250	+/-0.010	.243	/			
R0.250	+/-0.010	0.250	/			
2.904	+/-0.010	2.904	/		High 6	31006
0.581	+/-0.010	.576	/			
0.669	+/-0.010	0.669	/			
0.735	+/-0.010	.735	/			
0.500	+/-0.010	.500	/			
2.00	+/-0.030	2.00	/		vern	mm-L-05
0.500	+/-0.010	.500	/		height	31006
Ø0.316	+0.008/-0.001	.316	/			
Ø0.189	+0.005/-0.001	.189	/			
R0.13	+/-0.030	.130	/		RG	
0.70	+/-0.030	.700	/		vern	mm-L-05
1.000	+/-0.010	1.00	/		Height	31006
1.500	+/-0.010	1.495	/		vern	mm-L-05
0.50	+/-0.030	.495	/			
7.50	+/-0.030	7.498	/			
1.750	+/-0.010	1.750	/			
1.270	+/-0.010	1.262	/			
R0.13	+/-0.030	.130	/		RG	
0.589	+/-0.010	.586	/		vern	mm-L-05
2.125	+/-0.010	2.125	/			
1.00	+/-0.030	1.00	/			
1.19	+/-0.030	1.190	/			

Measured by: mm-L-05	Audited by: mm-L-05	Preliminary Approval:
Date: 18/04/21	Date: 18/04/24	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dimensions updated per Dwg Rev D	KJ	
C	11.06.21	Dimensions updated per Dwg Rev E	KJ	